

Garant

Indexable insert for turning DC.T 11T304, for finish machining, Grade: HB7140-2

**Order data**

Order number	260359 HB7140-2
GTIN	4067263315636
Item class	21G

Technical description

Number of changes/inserts	2
Tolerance	M
Feed f	0.1 - 0.3 mm/rev.
Coating	coated
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	70 - 230 m/min
Grade	HB7140-2
Chip breaker	VS
Cutting conditions	heavily interrupted

Cutting depth a_p	0.2 - 1.5 mm
Main application	M
ISO code indexable insert	DCMT11T304
Corner radius	0.4 mm
Type of product	Indexable insert for turning